

The Importance of Quality in Our Medicines

Join Us in a Commitment to Quality

Michael Kopcha, Ph.D., R.Ph.

Director

Office of Pharmaceutical Quality
Center for Drug Evaluation and Research
U.S. Food and Drug Administration

2019 Generic Drug Forum

April 3, 2019

- **Pharmaceutical Quality: What It Means**
- **U.S. FDA's Office of Pharmaceutical Quality (OPQ)**
- **ENGAGE: Strengthen Partnerships and Engage Stakeholders**
 - Join us in a commitment to pharmaceutical quality!
- **Conclusions**

Pharmaceutical Quality

Pharmaceutical Quality



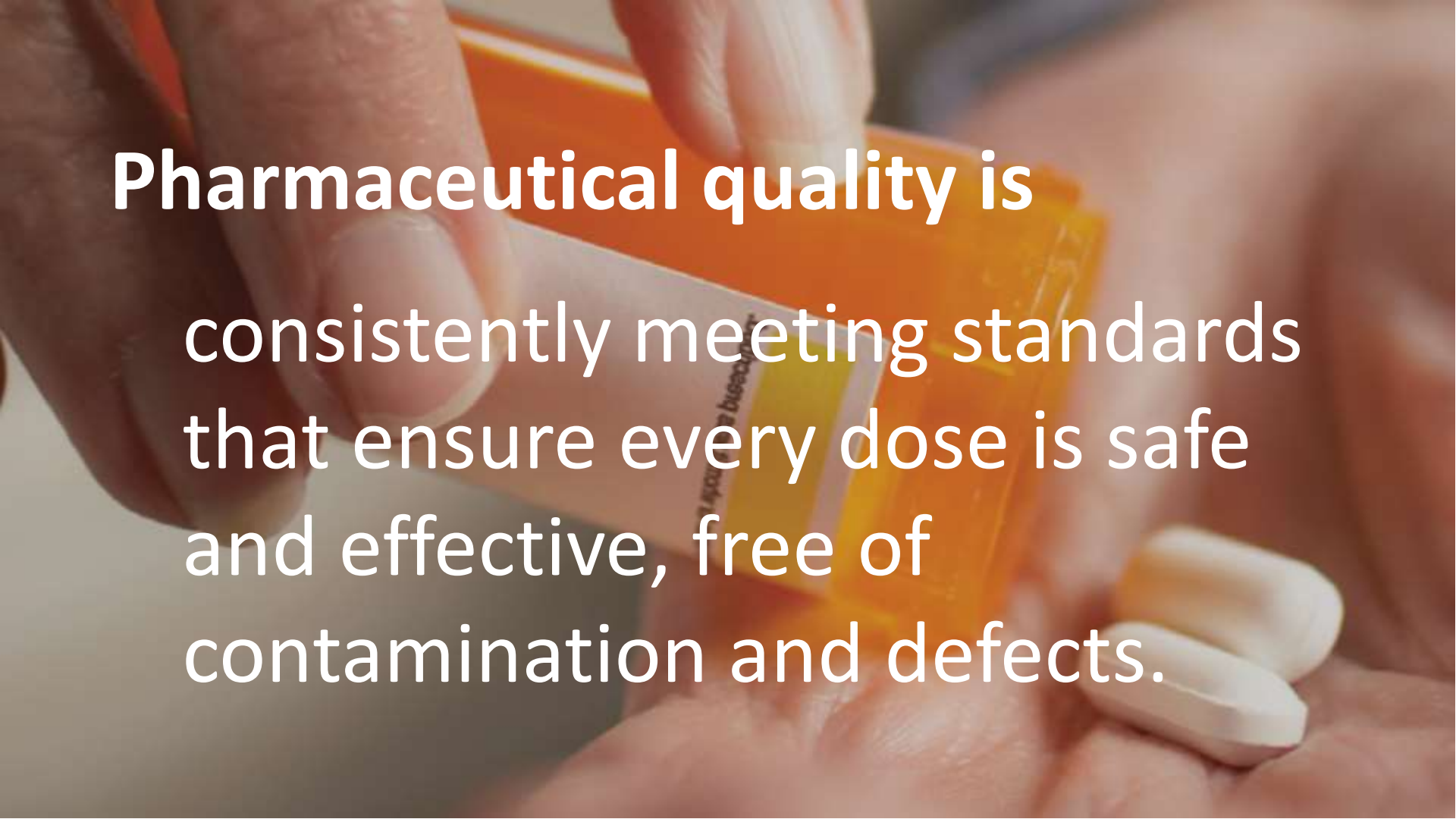
A quality product of any kind consistently meets the expectations of the user.



Drugs are no different... regardless of the source.

A close-up photograph showing a hand holding an orange plastic pill bottle, tilted to pour several white, oval-shaped pills into the palm of another hand. The background is blurred, focusing attention on the action of taking medication.

**Patients expect safe and effective
medicine with every dose they take.**

A close-up photograph of a person's hands. The left hand holds an orange plastic pill bottle, tilted to pour several white, oval-shaped capsules into the palm of the right hand. The background is blurred, focusing attention on the action of dispensing the medication.

Pharmaceutical quality is
consistently meeting standards
that ensure every dose is safe
and effective, free of
contamination and defects.

A close-up photograph of a person's hands. The left hand holds an orange plastic pill bottle, tilted to pour white, oval-shaped capsules into the palm of the right hand. The bottle has a white label with a yellow section and some partially legible text. The background is blurred, focusing attention on the action of taking medication.

**It is what gives patients confidence
in their *next* dose of medicine.**

A History of Quality Events



Congress and FDA have acted because companies failed to adequately ensure quality

1938

>100 deaths from elixir sulfanilamide

1938 Food, Drug, and Cosmetic (FD&C) Act

Safety studies required for new drugs

1962

Children born with severe birth defects from thalidomide

1962 Kefauver-Harris Amendments to the FD&C Act

Need to prove that drugs are safe and effective

2015

Serious injuries and deaths from global heparin crisis

FDA establishes Office of Pharmaceutical Quality

Integrates functions and elevates FDA's commitment to quality



Congressional Hearing April 29, 2008

I watched my husband and my best friend slip away before my eyes.

As a nurse, I thought that I would be there to save my husband from any errors, but I guess I was naïve.

I never thought the life-saving medication we were relying on might be contaminated.



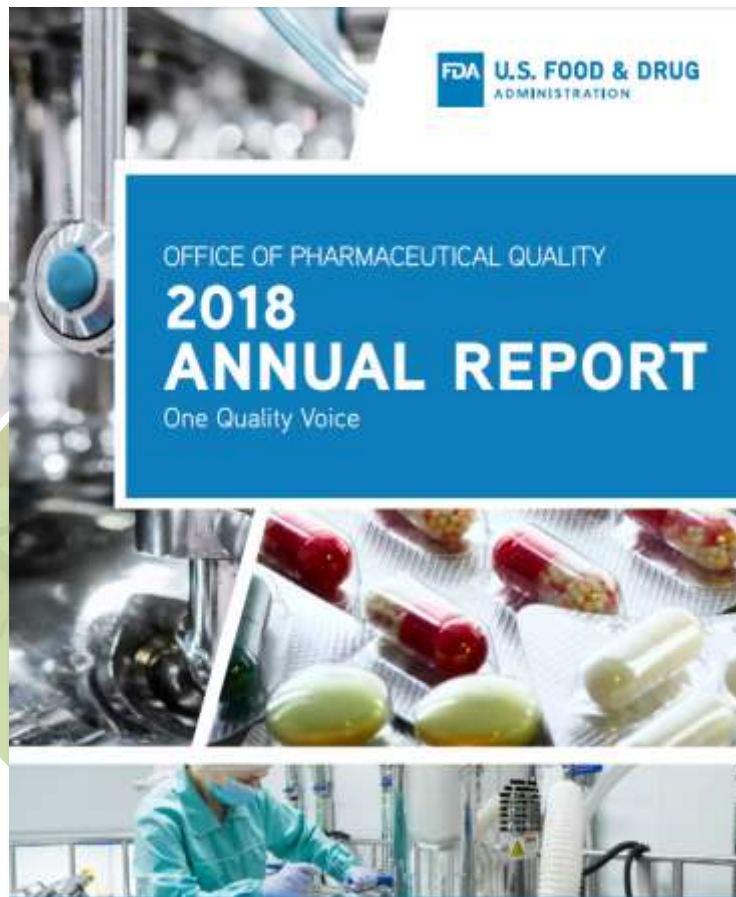
U.S. FDA's Office of Pharmaceutical Quality

Office of Pharmaceutical Quality



One Quality Voice

FDA



Print Copies Available

ENGAGE

Strengthen Partnerships and Engage Stakeholders

WE WANT YOU



**TO JOIN US IN A
COMMITMENT TO QUALITY**



Do You Have...

Quality Metrics Programs

Quality Metrics



Many products are made using *Quality Metrics* to monitor quality control and continually improve quality.



Drugs *should be* no different.

FDA's Quality Metrics Programs

- **Feedback Program**

- Solicits information from drug manufacturers that are currently using quality metrics programs
- Any data shared is for demonstration/informational purposes only

- **Site Visit Program**

- Provides on-site learning opportunities for FDA staff involved in the FDA Quality Metrics Program
- Provides stakeholders with the opportunity to explain their advantages and challenges



FDA's Quality Metrics Programs

- **Site Visit Program well-received**
 - Two site visits already completed
 - Visits to six facilities planned
- **Increasing acknowledgement of the value of quality metrics programs**
 - ISPE Culture Excellence Report, PDA Quality Culture Maturity Model and Tool
 - *“PhRMA also supports the current voluntary and pilot program approach to the Quality Metrics program, as well as the on-going research... to investigate... what could be reported to FDA and be beneficial to risk management oversight.”*
 - Public Comments to Docket No. FDA-2018-N-3272

FDA Announces Two Initiatives to Modernize Drug Quality Programs

Posted on July 28, 2018 by FDA Voice

By: Janet Woodcock, M.D., and Michael Kopcha, Ph.D., R.Ph.

Patients expect and deserve high-quality drugs – this means consistently safe and effective medicines, free of defects and contamination. To satisfy these important expectations, the FDA strives to make sure that FDA-approved drugs are manufactured to meet quality standards to ensure that every dose is safe, effective, and capable of providing its intended benefit.



— Janet Woodcock, M.D., Director of the FDA's Center for Drug Evaluation and Research

Quality metrics are used in a variety of industries to monitor the quality control systems and processes that ensure standards are met, and to identify opportunities for manufacturing improvements. For the pharmaceutical industry, the use of quality metrics offers potential benefits to patients, manufacturers, and the FDA –

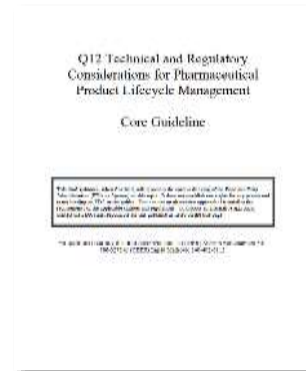
including the potential to better combat drug shortages.

Established Conditions

Established Conditions (ECs)



- **ECs are legally binding information considered necessary to assure product quality**
 - Any change to ECs necessitates a submission to the regulatory authority
- **Although every application contains ECs, FDA *has not specifically indicated* the applicable ECs at the time of approval**
- **Draft ICH Q12 guidance describes how an applicant can specifically identify and propose ECs**



Established Conditions (ECs)



- **2/15/19** - FDA announced a pilot program (FRN) to gain practical experience in ECs
- FDA will accept nine requests submitted before 5/30/19 from applicants intending to propose ECs
- If interested, submit a written request to the CDER-OPQ-Inquiries@fda.hhs.gov mailbox
 - See FRN (84 FR 4478) for content of request



Emerging Technology Program

Emerging Technology Program



- Supports industry's development and implementation of innovative approaches in **pharmaceutical design and manufacturing**
- Identifies and **resolves potential scientific and policy issues** related to new approaches
 - Enabled the first switch from batch to continuous manufacturing (CM) for an approved drug
- A [website](#) and [Guidance for Industry](#) are posted



Emerging Technologies

- **CM processes for drug product**
 - Direct compression, dry and wet granulation: CM models for solid orals:



A generic manufacturer using Continuous Manufacturing is engaged with our Emerging Technology program

- **Pharmacy on Demand**
 - Miniaturized, flexible manufacturing platforms using CM technologies



Pre-ANDA Program

Complex Products

COMPLEX...	Example	Products
Active ingredients	Peptides, complex mixtures, natural source products	Glatiramer acetate
Formulations	Liposomes, emulsions	Liposomal formulations
Routes of Delivery	Locally acting drugs such as dermatological products and complex ophthalmological products	Acyclovir cream
Dosage Forms	Transdermal systems, extended release injectables	PLGA microspheres
Drug-Device Combinations	Dry powder inhalers, nasal sprays, transdermal systems	Mometasone nasal spray
Other products	Complexity or uncertainty concerning the approval pathway that would benefit from early scientific engagement	Abuse deterrent opioid formulations

ANDA Program for Complex Products

- **Clarifies regulatory expectations for prospective applicants early in product development**
 - Product Development Meetings
- **Assists applicants in developing more complete submissions**
 - Pre-Submission Meetings
- **Promotes a more efficient and effective assessment process reducing the number of cycles to approval**
 - Mid-Review Cycle Meetings

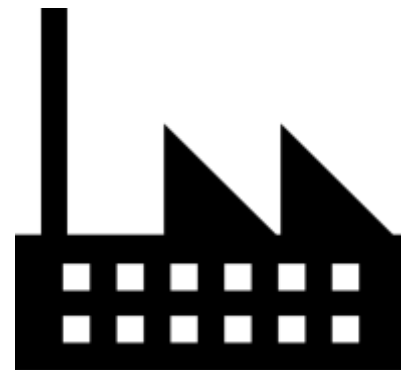


Site Engagement Program

Site Engagement Program



- **An open discussion and collaboration on manufacturing issues that could impact patients**
 - Helps mitigate or prevent future production problems
- **This is a voluntary program**
- **Initial focus is sites where quality issues could potentially disrupt availability**
 - Not for sites “on the cusp of failure”



Benefits of Site Engagement Program



- **An opportunity for open discussion and collaboration on manufacturing issues**
 - May lead to effective corrective or preventive actions
 - May result in reduced frequency and/or duration of on-site surveillance inspections



Recognition of Voluntary Consensus Standards

Recognition of Voluntary Consensus Standards



- **2/13/19** – Proposed program provides stakeholders the opportunity to propose pharmaceutical quality standards for recognition by the FDA
 - Voluntary consensus standards related to pharmaceutical quality for informal recognition
 - Would recognize nationally and internationally accepted manufacturing standards for drug quality
- Draft guidance seeks input on this program
Comments due by 4/15/19




Benefits of Consensus Standards Program



- **Transparency to industry on CDER's thinking on a particular standard**
 - Will help industry compile information for applications
 - Will streamline FDA's assessment
 - Will encourage the development of standards for emerging technologies
- **CDER's first time recognizing informal voluntary consensus standards related to pharmaceutical quality**

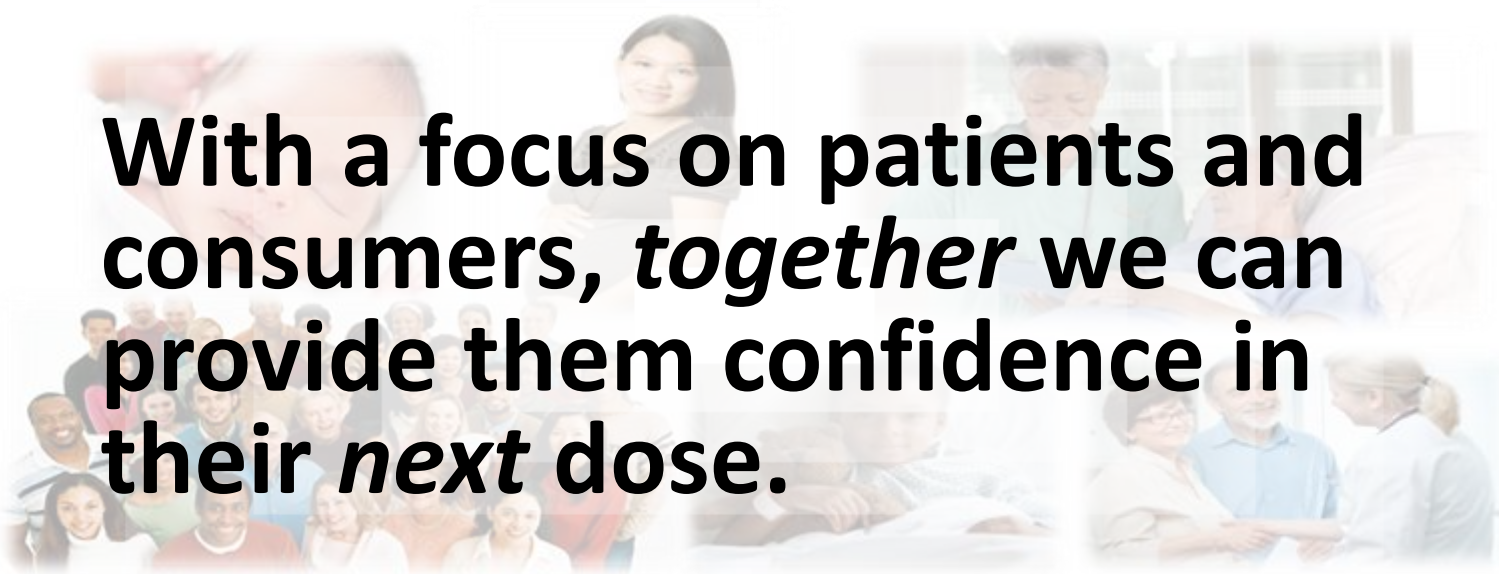


Conclusions

A close-up photograph of a person's hands. One hand is holding an orange plastic pill bottle, tilted to pour white, oval-shaped capsules into the palm of the other hand. The background is blurred, focusing attention on the action of dispensing medication.

We can't do this alone
Join us in a commitment to
pharmaceutical quality

A Shared Responsibility

A collage of four images: a close-up of a person's face, a woman in a lab coat, a group of people in a hospital setting, and a doctor talking to a patient.

With a focus on patients and consumers, *together* we can provide them confidence in their *next* dose.





U.S. FOOD & DRUG
ADMINISTRATION